

Work Order ID 87094

87094

Page 1

July-10-12 3:12:26 PM

Item ID: D412-742-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Float Skidtube Installation

Start Date: 8/06/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/31/12 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date: 12-07-11 Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-742

E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG007

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

Quality Control

B88162

12-10-10

12/10/10

12/10/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 87094

87094

Page 2

July-10-12 3:12:26 PM

Item ID: D412-742-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Float Skidtube Installation

Start Date: 8/06/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/31/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: Date: Tooling: Date:

Stop *NR2*

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-742-013

Location: 73

0.00

0.00

SD 8 12/10/11

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

12/10/12

U 12.10.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 1

Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A05.10.13New Issue KJ/JLM
 IPP Rev:B 06-06-08 As per DSI9336 JLM
 i072 DD verified by:JLM
 IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC
 IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC IPP RevF: add AN4C7A DD
 10.01.13 verified by:EC IPP Rev:G 11.11.01 as per DSI9517 REV.B DD verified
 by:EC IPP rev:H 12.01.12 PER IIN REV.E DD VERF: IPP Rev:I add AN4C47A
 DD 12.03.14 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C47A Bolt		Purchased	No			110	Each	128.0000	4	1228434	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST361		128							
				118451		6							
				119798		2							
				121009		22							
				121585		2							
				122012		46							
				122204		50							
D412-742-043 Replacement Float Skidtube		Manufactured	No			110	Each	0.0000	0	sil 1 B88/62			
D2571 Saddle, Fwd Out 205		Manufactured	No			110	Each	15.0000	0	89957 JB 12/10/09			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		1							
				11644		1							
				ST425		-13							
				ST432		14							
				85607		8							
				85883		6							
				ST433		13							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 2

Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

D2572
Saddle, Fwdlin 205

Manufactured No

110 Each 7.0000

89322¹ JB

Location

Loc Qty

Loc Code

ST432

7

71107

2

85882

5

D2573
Saddle, Aft Out 205

Manufactured No

110 Each 3.0000

86967¹ JB

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

3

83669

3

ST434

12

D2574
Saddle, Aft In 205

Manufactured No

110 Each 3.0000

88740¹ JB

Location

Loc Qty

Loc Code

ST433

3

83671

3

D2876
Saddle Spacer

Manufactured No

110 Each 94.0000

86734² JB

Location

Loc Qty

Loc Code

ST020

94

83323

40

83890

54

D2877
Saddle Spacer

Manufactured No

110 Each 104.0000

86890² JB 12/10/09

Location

Loc Qty

Loc Code

ST020

104

83324

3

83891

61

86442

40

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 3

Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

S D3403-1
Bushings

Manufactured No

110 Each 65.0000

8 88782⁸ JB



Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

50

80208

7

80219

4

85661

39

S D3403-5
Bushings

Manufactured No

110 Each 45.0000

8 86832⁸ JB



Location

Loc Qty

Loc Code

ST042

45

85664

45

S D2747
Set Screw

Manufactured No

110 Each 296.0000

4 4 JB



Location

Loc Qty

Loc Code

ST017

296

79520

5

81877

91

86439

200

S D3533-1
Set Screw

Manufactured No

110 Each 68.0000

2 86439² JB



Location

Loc Qty

Loc Code

ST053

68

80326

2

83892

66

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

AN4C6A Bolt	Purchased	No	110	Each	399.0000	16	16	122800	JB	
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
			FG		4					
			103344		4					
			ST356		395					
			116704		2					
			120423		1					
			121657		392					
AN4C53A Bolt	Purchased	No	110	Each	105.0000	4	4	122199	JB	
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
			ST361		105					
			122193		99					
			122194		6					
AN4C52A BOLT	Purchased	No	110	Each	8.0000	4	4	122518	JB	
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
			ST361		8					
			117688		6					
			120364		2					
AN6C12A BOLT	Purchased	No	110	Each	48.0000	8	8	122808	JB	12/10/09
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
			ST341		48					
			121541		7					
			122204		41					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

D3672-3 Manufactured No

110 Each 1,275.0000

32

32

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

1275

84361

275

84432

500

86517

500

AN960C416L WASHER Purchased No

110 Each 0.0000

32

32

WASHER

D3672-9 Manufactured No

110 Each 308.0000

8

8

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

308

81763

308

NAST149C0632R Purchased No

110 Each 183.0000

8

8

WASHER

Location

Loc Qty

Loc Code

ST297

183

119736

2

120308

1

121825

180

D3672-11 Manufactured No

110 Each 203.0000

8

8

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

203

77483

203

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

MS21043-4 Nut Purchased No 110 Each 1,766.0000

29

29

13

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST301	726	
119546	4	
121162	282	
121652	440	
ST318	1000	
122141	1000	

D3403-3 Bushing Manufactured No 110 Each 52.0000

8

8

23

Location	Loc Qty	Loc Code
ST042	52	
85662	52	

D3405-041 Lug Assembly Manufactured No 110 Each 13.0000

1

1

23

Location	Loc Qty	Loc Code
ST478	13	
62227	2	
77000	2	
83370	3	
83896	6	

D3405-043 Lug Assembly Manufactured No 110 Each 8.0000

1

1

23

12/10/09

Location	Loc Qty	Loc Code
ST478	8	
82038	1	
83897	7	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

AN4C7A Bolt	Purchased	No	110	Each	123.0000	4	4	✓	20	SP
D3407-041 Tow Ring	Manufactured	No	110	Each	1.0000	0	1	✓	109147	B89970 & L
D3417-3 Washer	Manufactured	No	110	Each	21.0000	2	2	✓	86735	20
D3456-1 Washer	Manufactured	No	110	Each	214.0000	0	1	✓	20	12/10/09

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

AN3G37A
BOLT

Purchased No

110 Each 154.0000

0 122843 1 2B

Location	Loc Qty	Loc Code
ST324	50	
122204	50	
ST354	104	
116874	11	
117010	2	
120422	3	
121068	36	
121584	2	
121585	50	

AN3G40A
BOLT

Purchased No

110 Each 20.0000

0 1 2B

Location	Loc Qty	Loc Code
ST354	20	
114442	20	

AN3G41A
BOLT

Purchased No

110 Each 211.0000

0 122843 1 2B 12/10/07

Location	Loc Qty	Loc Code
FG	4	
103324	4	
ST354	207	
121013	26	
121313	80	
121689	1	
122241	100	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 87094

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12

Required Date: 8/31/12

Start Qty: 1.00

Required Qty: 1.00

AN3G42A

BOLT

Purchased No

110 Each 69.0000

1

1

23



Location

Loc Qty

Loc Code

ST354

69

106176

1

120464

1

121103

17

122241

50

122241

AN3G43A

BOLT

Purchased No

110 Each 61.0000

4

4

20



Location

Loc Qty

Loc Code

ST354

61

114455

2

119673

1

120465

58

120465

AN3G46A

BOLT

Purchased No

110 Each 51.0000

5

5

23



Location

Loc Qty

Loc Code

ST355

51

120447

3

122204

48

AN960C10L

washer

NAS1149C0332R

Purchased No

110 Each 21.0000

26

26

23

12/10/09



Location

Loc Qty

Loc Code

ST

21

107534

21

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 87094

Parent Item: D412-742-013

Start Date: 8/06/12

Required Date: 8/31/12

Parent Item Name: Float Skidtube Installation

Start Qty: 1.00

Required Qty: 1.00

MS21043-3 Nut Purchased No

110 Each 1,086.0000

13 122993 13 28 12/10/09

Location	Loc Qty	Loc Code
FG	72	
103691	72	
ST301	1014	
118077	2	
118614	12	
118686	30	
119758	20	
121255	93	
121708	857	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
	1			
	1	1	D3391-043	412 FLOAT SKIDTUBE
1	1	*24	*AN3C4A	*BOLT
3	1	*10	*AN3C6A	*BOLT
4	1	*4	*AN3C7A	*BOLT
5	1	*38	*AN960C10L	*WASHER
21	1	*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22	1	*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23	1	*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
	1			
10	1	*1	*D3391-021	*412 FORWARD TUBE
11	1	**1	**D3401-041	**TOW CAP
12A	1	**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13	1	**10	**AN3C4A	**BOLT
14A	1	**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B	1	**10	**AN960C10L	**WASHER
24	1	**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
	1			
20	1	*1	*D3391-023	*412 MID TUBE
28	1	**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
	1			
30	1	*1	*D3391-025	*412 AFT TUBE
25	1	**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26	1	**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31	1	**1	**D2646	**AFT CAP
32	1	**14	**AELS-1032-130	**INSERT
36	1	**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A	1	**6	**AN3C4A	**BOLT
37B	1	**4	**AN3C5A	**BOLT
38A	1	**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B	1	**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

REFERENCE ONLY

(CONTINUED FROM PAGE 19)

Item	Qty -013-	Qty -043-	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. E
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 4

REF. FAA STC: SR01583SE
REF. CANADIAN STC: SH05-37
REF. EASA STC: EASA.IM.R.S.01126

PURPOSE

For D412-742-011/-013 Float Skidtube Installations, qty(4) AN4C53A bolts may be replaced with qty(4) AN4C52A bolts. Kits may be supplied from Dart with either AN4C52A or AN4C53A bolts.

Note that it is acceptable to use longer or shorter AN4C bolts than those specified, as long as there is a minimum of 1.5 threads in safety.

CHANGE

The parts lists of Installation Instructions IIN-D412-742 Rev. E and Instructions for Continued Airworthiness ICA-D412-742 Rev. 4 is amended as follows:

5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List (IIN-D412-742)

32.18 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List (ICA-D412-742)

Item	Qty -011	Qty -041	Qty -015	Part Number	Description
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION

IS:

49B	4			AN4C53A OR AN4C52A	BOLT
-----	---	--	--	-----------------------	------

WAS:

49B	4			AN4C53A	BOLT
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5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List (IIN-D412-742)

32.19 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List (ICA-D412-742)

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION

IS:

49B	4			AN4C53A OR AN4C52A	BOLT
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WAS:

49B	4			AN4C53A	BOLT
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A	NEW ISSUE	CP	12.02.28
REV.	DESCRIPTION	BY	DATE
DESIGN	 	DART AEROSPACE USA, INC KENT, WA	
DRAWN			
CHECKED	 N/A	DRAWING NO. REV. A	
MFG. APPR.		DSI 9600 SHEET 1 OF 1	
APPROVED		TITLE SCALE	
DE APPR.		BOLT SUBSTITUTION NTS	
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